



PART # 69250 & 69256
INSTRUCTION SHEET
CHEVY 2.8L V6
P/U, S-10 & S-15

CAUTION! This is a custom designed exhaust header system, designed for this particular application (s). Do not bend, bang, cut, dent, drill or heat any portion of this header! Any alteration other than those suggested in this instruction sheet will void the Hedman Lifetime Guarantee!
To prevent leaks, install your headers using Hedman Hedders exhaust gaskets ONLY and a spray copper gasket sealant.

BEFORE STARTING INSTALLATION:

It is necessary to raise the vehicle at least 36 inches from the ground. A floor hoist is recommended, if not available, use a hydraulic floor jack with jack stands. **DO NOT USE A BUMPER JACK!**

INSTALLATION INSTRUCTIONS:

1. Disconnect battery and remove all spark wires (Number wires).
2. Remove stock exhaust head pipes and stock exhaust manifolds.
3. Remove air filter, oil filter, oil pressure plug and smog hose.
4. Remove alternator, oil dip stick tube, p/s pump bracket (move aside) and heat sensor.
5. With gasket in place, install the right side of header from the top, start all header bolts (supplied), using washers and tighten evenly.
6. With gasket in place, install left side of header from bottom, start all header bolts using stock washers and tighten evenly.
7. Using reducers (supplied), hook-up to your stock system.
8. Replace alternator and re-connect all parts that have been removed or disconnected. Make sure all brake and fuel lines and electrical wiring have sufficient clearance.
9. Start engine, test drive vehicle, allowing engine to gain normal operating temperature. Check for leaks and new or unusual noises and after test drive, re-tighten all header bolts.

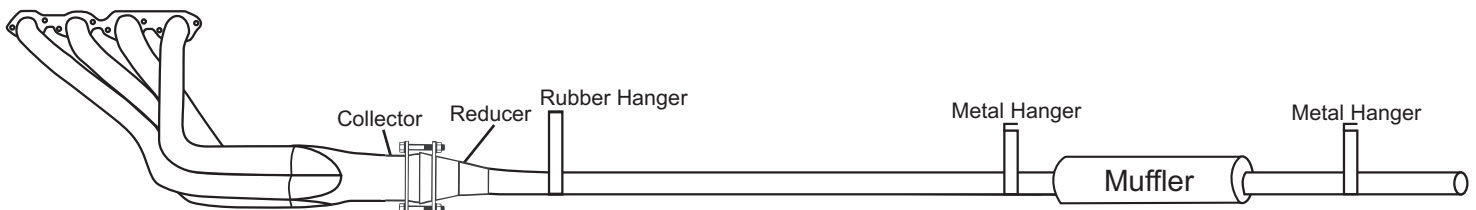
ENJOY YOUR HEADERS WHILE COMBINING INCREASED FUEL ECONOMY WITH BETTER PERFORMANCE.

SPECIAL INSTRUCTIONS!

After installing your headers it is very important that your exhaust system be suspended properly. As indicated in the drawing below you must place hangers as close to the header collector as possible. Rubber hangers should be used to allow the front of the system to flex with the engine torque. A hanger is needed before and after the muffler (s). When your exhaust system is unbolted from the header collector, it should remain suspended all by itself. Your Headers Are Not designed to support your exhaust system. Failure to follow these instructions will most likely result in cracks around the area where your primary tubes and collector are welded together, and will nullify your "Lifetime Guarantee".

DO NOT WRAP YOUR NEW HEADERS!

The use of thermal wraps will drastically shorten the life of your Headers, and will void the Hedman "Lifetime Guarantee".



WARNING: Not applicable or intended for street or highway use. Legal only for racing vehicles which may never be used upon a public highway.

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